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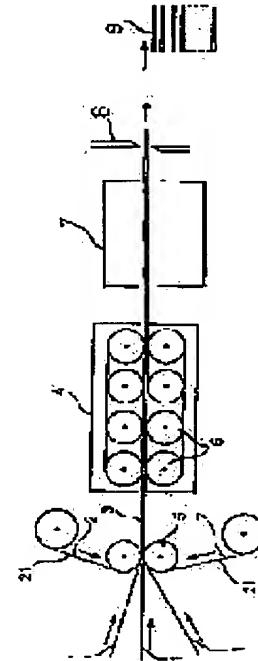
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(54) MANUFACTURE OF LAMINATED SHEET

(57)Abstract:

PURPOSE: To continuously manufacture a laminated sheet while suppressing the generation of appearance and shape inferiority by setting the thickness irregularity of a long metal foil to a specific numerical value range when long metal foils are arranged to the upper and rear surfaces of a long resin impregnated base material and the formed laminate is continuously molded under heating and pressure.

CONSTITUTION: A predetermined number of long resin impregnated base materials 1 such as glass sheets impregnated with a predetermined resin are supplied and long metal foils 2 are arranged to the upper surface and/or rear surface thereof to form a laminate. At this time, as the long base materials 1, ones different in thickness or resin or composed of different base materials may be used and an adhesive 21 may be preliminarily applied to the laminating surfaces of the long base materials 1. Further, the arrangement and size of a press roller 5 or the roller 6 of a double belt molding machine 4 are appropriately set. A laminated sheet subjected to molding under heating and pressure is cooled in a cooling passage 7 and cut by a cutter 8 to complete a laminated sheet 9 having a predetermined size. In the above mentioned constitution, the thickness irregularity of the long metal foils 2 is set to $\pm 0.5\%$ or less.



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